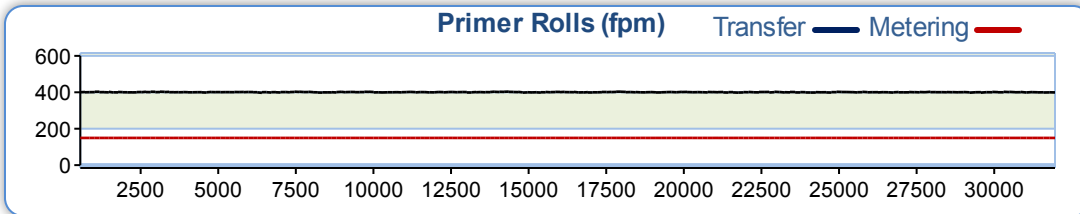
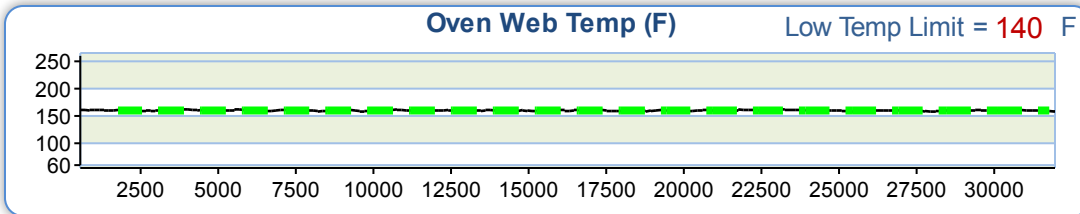
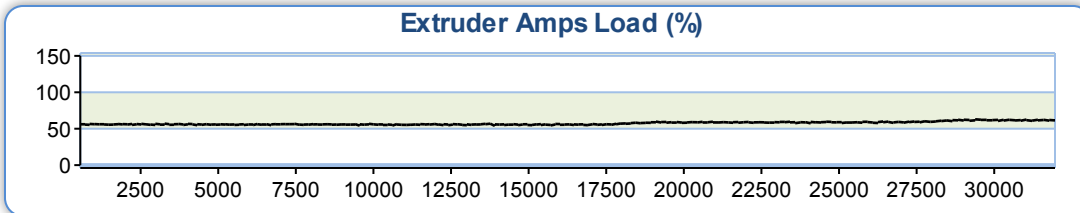
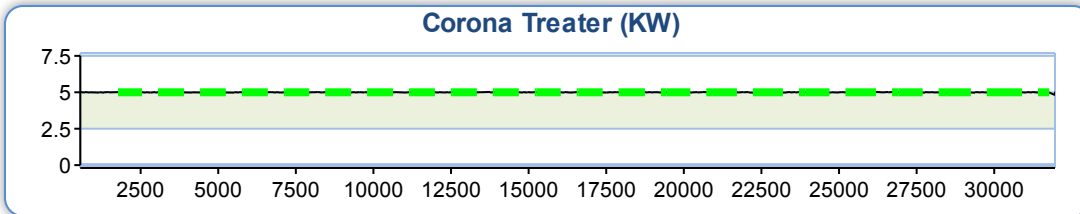
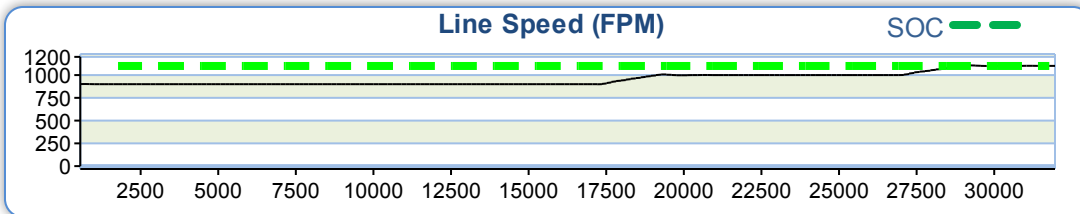


<b>Roll ID:</b> J086043E0884498	<b>Actual LF:</b> 32111	<b>Roll Start:</b> 3/30/2016 12:23:10 PM
<b>Grade:</b> 11283	<b>Team ID:</b> A	<b>Roll End:</b> 3/30/2016 12:56:22 PM
<b>Step:</b> 1	<b>Operator:</b> 1436	<b>Duration:</b> 0:33:12

Key Process Variables	Status
Machine Status	RUNNING
Corona Treater	GOOD
Primer Station	GOOD
Web Temp	GOOD

**RDS Quality**  
**GOOD ROLL**



Primer Station Nips - Metering Roll: ENGAGED    Backing Roll: ENGAGED

Lupasol Consumption: 1.12 #/R (estimate last 2 hours)

Ozone	% Conc.
AVG	3.6
MAX	3.7
MIN	3.4