

# Downtime Report for Machine 1

Report Generated 02/12/2019 09:47:18

Start Time 01/01/2019 00:00:00

End Time 02/12/2019 09:46:30

## Individual Downtime Events

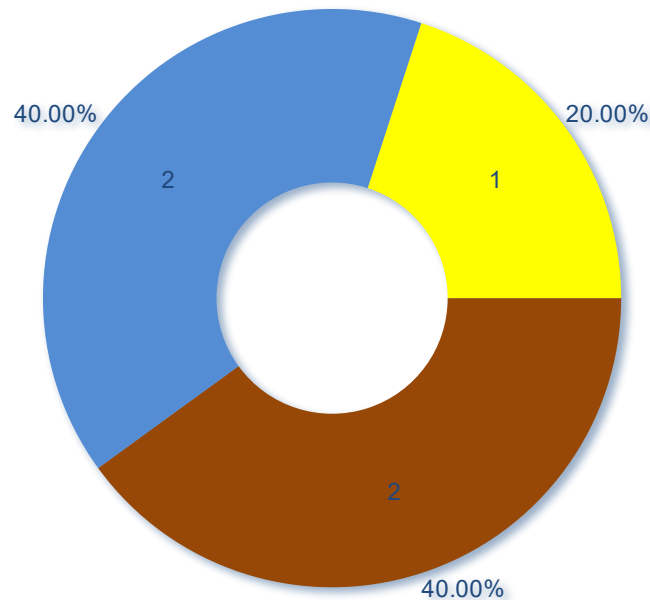
Dow ntime Event	Dow ntime Duration	Dow ntime Started	Dow ntime Ended	Operator	Reason Code Entry	Dow ntime Code	Dow ntime Reason
Batch_711	166:59:59	01/01/2019 08:00:00	01/08/2019 06:59:59	greg		1	Manual Stop
Batch_712	146:00:02	01/08/2019 07:00:00	01/14/2019 09:00:02	roy		1	Manual Stop
Batch_713	220:17:01	01/14/2019 09:00:03	01/23/2019 13:17:04	-		9	Idle - No Parts
Batch_714	257:42:54	01/23/2019 13:17:05	02/03/2019 06:59:59	-		3	Tool Setup
Batch_715	218:46:30	02/03/2019 07:00:00	02/12/2019 09:46:30	-		3	Tool Setup
<b>1009:46:26</b>							

Save PDF

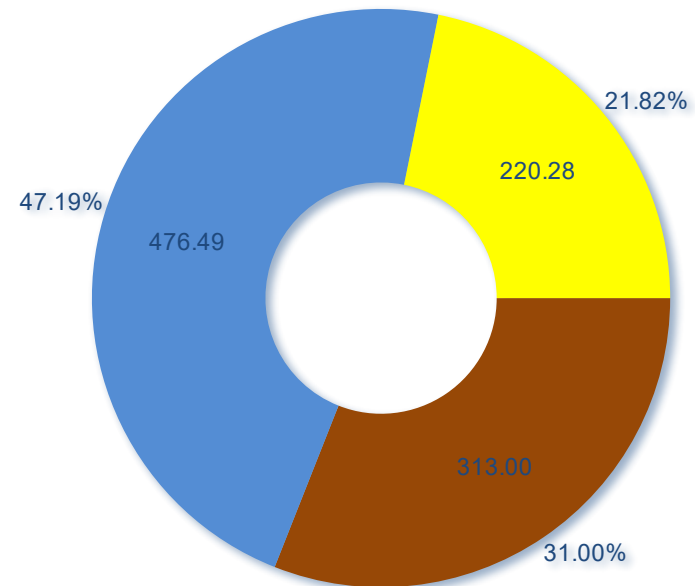
Reason Code

Report Refresh

Counts of Downtime by Reason



Durations of Downtime by Reason



■ 1 - Manual Stop(2) 
 ■ 2 - Parts Loading(0) 
 ■ 3 - Tool Setup(2) 
 ■ 4 - Shift Change(0) 
 ■ 5 - Tool Break(0) 
 ■ 6 - Program Error(0) 
 ■ 7 - Machine Alarm(0) 
 ■ 8 - Parameter Out of Spec.(0) 
 ■ 9 - Idle - No Parts(1) 
 ■ 10 - Operator Injury(0)

■ 1- Manual Stop(313.00) 
 ■ 2 - Parts Loading(0.00) 
 ■ 3 - Tool Setup(476.49) 
 ■ 4 - Shift Change(0.00) 
 ■ 5 - Tool Break(0.00) 
 ■ 6 - Program Error(0.00) 
 ■ 7 - Machine Alarm(0.00) 
 ■ 8 - Parameter Out of Spec.(0.00) 
 ■ 9 - Idle - No Parts(220.28) 
 ■ 10 - Operator Injury(0.00)

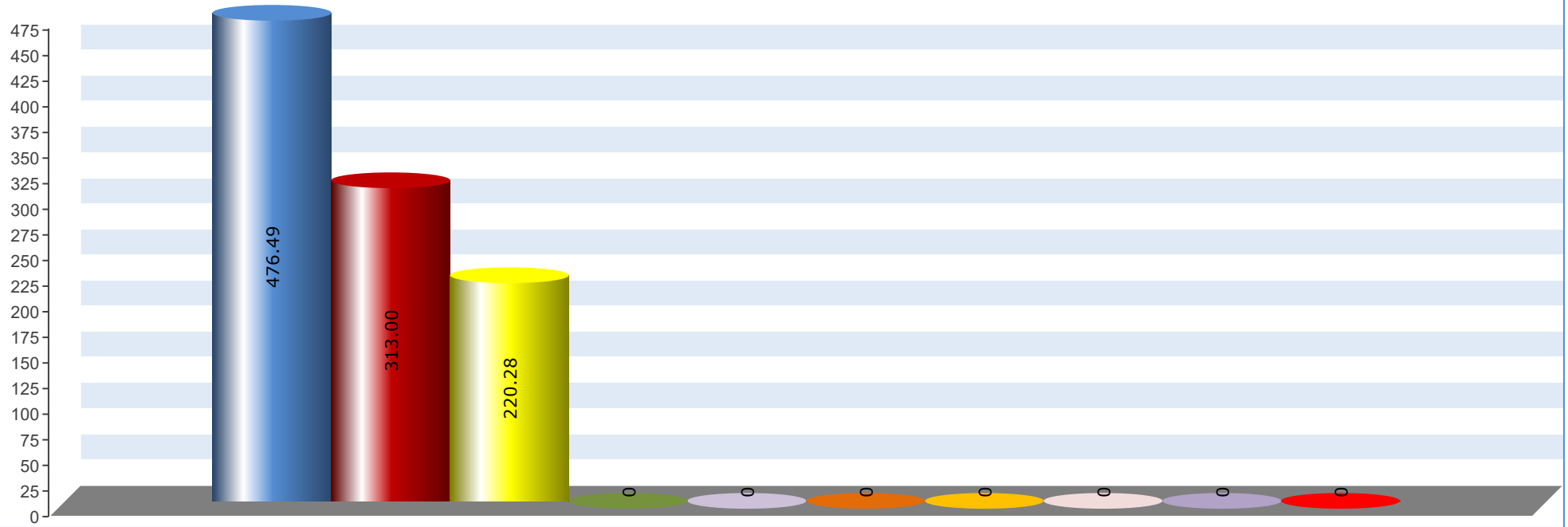
# Downtime Report for Machine 1

Report Generated 02/12/2019 09:47:18

Start Time 01/01/2019 00:00:00

End Time 02/12/2019 09:46:30

Downtime Durations Pareto Chart - By Reason



- 1 - Manual Stop
- 2 - Parts Loading
- 3 - Tool Setup
- 4 - Shift Change
- 5 - Tool Break
- 6 - Program Error
- 7 - Machine Alarm
- 8 - Parameter Out of Spec.
- 9 - Idle - No Parts
- 10 - Operator Injury