

Downtime Report for Machine 1

Report Generated 01/25/2019 13:13:41

Start Time 10/01/2018 00:00:00

End Time 01/25/2019 13:13:11

Individual Downtime Events

Dow ntime Event	Dow ntime Duration	Dow ntime Started	Dow ntime Ended	Operator	Reason Code Entry	Dow ntime Code	Dow ntime Reason
Batch_689	95:59:59	10/01/2018 07:00:00	10/05/2018 06:59:59	-		2	Parts Loading
Batch_690	81:59:59	10/05/2018 07:00:00	10/08/2018 16:59:59	-		4	Shift Change
Batch_691	113:59:59	10/08/2018 17:00:00	10/13/2018 10:59:59	demo		3	Tool Setup
Batch_692	97:59:59	10/13/2018 11:00:00	10/17/2018 12:59:59	-		9	Idle - No Parts
Batch_693	100:59:59	10/17/2018 13:00:00	10/21/2018 17:59:59	-		1	Manual Stop
Batch_694	89:59:59	10/21/2018 18:00:00	10/25/2018 11:59:59	-		1	Manual Stop
Batch_695	93:59:59	10/25/2018 12:00:00	10/29/2018 09:59:59	-		1	Manual Stop
Batch_696	94:59:59	10/29/2018 10:00:00	11/02/2018 08:59:59	-		1	Manual Stop
Batch_697	97:59:59	11/02/2018 09:00:00	11/06/2018 09:59:59	-		1	Manual Stop
Batch_698	95:59:59	11/06/2018 10:00:00	11/10/2018 09:59:59	-		2	Parts Loading
Batch_699	120:34:59	11/10/2018 10:00:00	11/15/2018 10:34:59	-		8	Parameter out of Spec.
Batch_700	118:24:59	11/15/2018 10:35:00	11/20/2018 08:59:59	-		8	Parameter out of Spec.
Batch_701	168:59:59	11/20/2018 09:00:00	11/27/2018 09:59:59	-		9	Idle - No Parts
Batch_702	95:59:59	11/27/2018 10:00:00	12/01/2018 09:59:59	-		1	Manual Stop
Batch_703	99:59:59	12/01/2018 10:00:00	12/05/2018 13:59:59	-		1	Manual Stop
Batch_704	118:59:59	12/05/2018 14:00:00	12/10/2018 12:59:59	susan		2	Parts Loading
Batch_705	95:59:59	12/10/2018 13:00:00	12/14/2018 12:59:59	-		4	Shift Change
Batch_706	120:59:59	12/14/2018 13:00:00	12/19/2018 13:59:59	martha		10	Operator Injury
Batch_707	71:59:59	12/19/2018 14:00:00	12/22/2018 13:59:59	-		4	Shift Change
Batch_708	73:59:59	12/22/2018 14:00:00	12/25/2018 15:59:59	-		3	Tool Setup
Batch_709	110:59:59	12/25/2018 16:00:00	12/30/2018 06:59:59	-		3	Tool Setup
Batch_710	48:59:59	12/30/2018 07:00:00	01/01/2019 07:59:59	-		3	Tool Setup
Batch_711	166:59:59	01/01/2019 08:00:00	01/08/2019 06:59:59	greg		1	Manual Stop
Batch_712	146:00:02	01/08/2019 07:00:00	01/14/2019 09:00:02	roy		1	Manual Stop
Batch_713	220:17:01	01/14/2019 09:00:03	01/23/2019 13:17:04	-		9	Idle - No Parts
Batch_714	47:56:06	01/23/2019 13:17:05	01/25/2019 13:13:11	-		3	Tool Setup
	2791:12:46						

Save PDF

Reason Code

Report Refresh

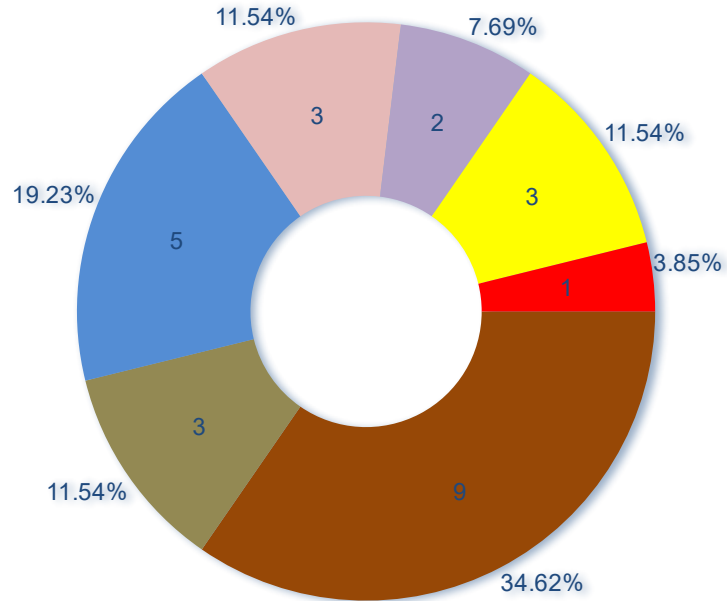
Downtime Report for Machine 1

Report Generated 01/25/2019 13:13:41

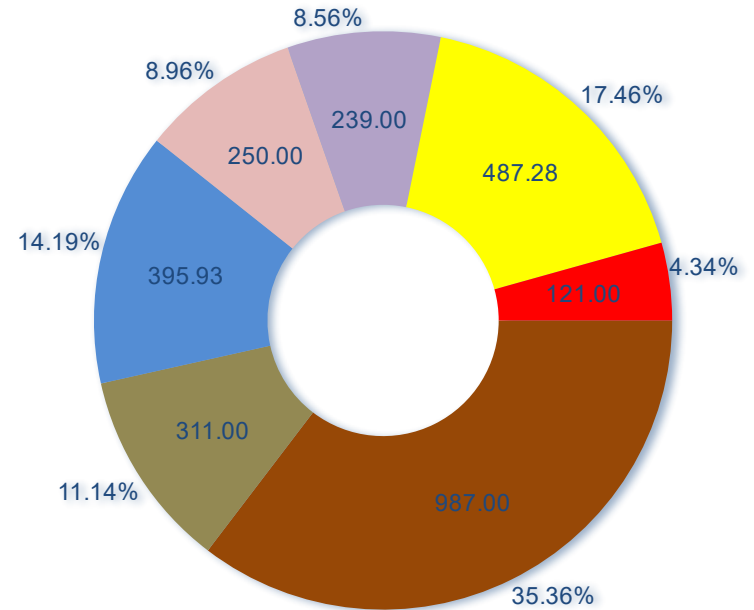
Start Time 10/01/2018 00:00:00

End Time 01/25/2019 13:13:11

Counts of Downtime by Reason



Durations of Downtime by Reason



- 1 - Manual Stop(9) ■ 2 - Parts Loading(3) ■ 3 - Tool Setup(5)
- 4 - Shift Change(3) ■ 5 - Tool Break(0) ■ 6 - Program Error(0)
- 7 - Machine Alarm(0) ■ 8 - Parameter Out of Spec.(2)
- 9 - Idle - No Parts(3) ■ 10 - Operator Injury(1)

- 1- Manual Stop(987.00) ■ 2 - Parts Loading(311.00)
- 3 - Tool Setup(395.93) ■ 4 - Shift Change(250.00) ■ 5 - Tool Break(0.00)
- 6 - Program Error(0.00) ■ 7 - Machine Alarm(0.00)
- 8 - Parameter Out of Spec.(239.00) ■ 9 - Idle - No Parts(487.28)
- 10 - Operator Injury(121.00)

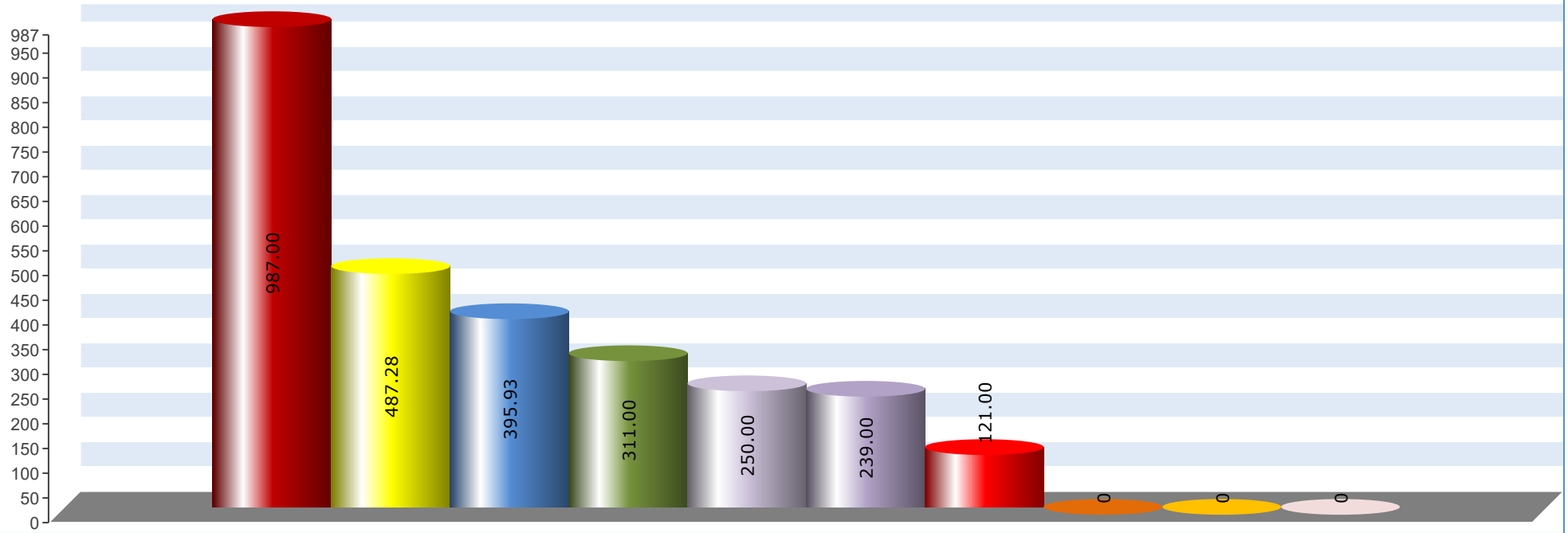
Downtime Report for Machine 1

Report Generated 01/25/2019 13:13:41

Start Time 10/01/2018 00:00:00

End Time 01/25/2019 13:13:11

Downtime Durations Pareto Chart - By Reason



- 1 - Manual Stop
- 2 - Parts Loading
- 3 - Tool Setup
- 4 - Shift Change
- 5 - Tool Break
- 6 - Program Error
- 7 - Machine Alarm
- 8 - Parameter Out of Spec.
- 9 - Idle - No Parts
- 10 - Operator Injury