



Name	Occurrences	Duration	Exceeded	Scheduled	Avg. Occurrence	Percentage
Idle - Operator Stopped	2.00	0:03:20	3:22:28	3:25:48	0:01:40	2.67
Light Curtain Entered	13.00	0:27:03	2:58:45	3:25:48	0:02:04	21.66
Idle - Fault Present	3.00	0:05:00	3:20:48	3:25:48	0:01:40	4.00
Thread Up	4.00	0:06:41	3:19:07	3:25:48	0:01:40	5.35
Band Present Detect	3.00	0:06:51	34:44:32	34:51:23	0:02:17	5.48
Upset	4.00	0:10:01	34:36:22	34:46:23	0:02:30	8.02
Band Load Emboss Cutoff	9.00	0:15:00	33:41:23	33:56:23	0:01:40	12.01
Rotary Table Curled Band Load	4.00	0:08:04	33:47:19	33:55:23	0:02:01	6.46
Screw Housing Transfer	4.00	0:06:40	33:48:43	33:55:23	0:01:40	5.34
Screw Feed	2.00	0:03:20	33:52:03	33:55:23	0:01:40	2.67
Housing Feed	2.00	0:03:20	33:36:52	33:40:12	0:01:40	2.67
Rotary Bad Offload	4.00	0:06:40	33:33:32	33:40:12	0:01:40	5.34
Saddle Feed	4.00	0:06:40	33:38:32	33:45:12	0:01:40	5.34
Band Transfer to Curler	6.00	0:10:01	33:36:11	33:46:12	0:01:40	8.02
No Label Detected "B" Side	3.00	0:06:13	33:39:58	33:46:11	0:02:04	4.98

Total Down Time	2:04:54
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